# 774211 Birdie II



# Characteristics

- Both wet-type and dry-type supported, and a wide variety of cutting wheels can be used.
- 2 Suits the cutting of all types of materials such as Cemented carbide, ceramics, and glass.
- Machine stand with casters (600mm height) (optional accessory).
- 4 Surface rotary vise for exclusive use with the Birdie II: angled cutting enabled by rotating the material clockwise using the rotary table in 1-degree graduations (optional accessory).

### Standard Specifications

	Birdie II	
Maximum cutting capacity	o□pipe 15mm, ●∎solid bar 15mm, ■ plate 5mm x 20mm	
Jaw opening size	0-22mm	
Spindle revolutions per minute	3200/3800rpm • 50Hz/60Hz	
Size of cutting wheel	φ150 - 160 x 0.3 - 1.0 x 25.4mm (O.D. x T x I.D.)	
Spindle motor	AC100V·single phase·2P·200W	
Coolant pump, Tank	AC100V·single phase·10W, 4.5liters	
Dimensions (W x L x H)	400mm x 470mm x 550mm	
Machine weight	40kg	
Accessories	1 set of scales, 1 set of cutting wheels for testing, pin face wrench, FINECOOL, 1 and set of Paper Filters	

# **Dry-type Compact Cutting Machine**

# 7-12/11-11 S-5 NEW

# Small multipurpose NASTON GOLD "MM-1" but very effective!



## Characteristics

- Excellent usability with functional compact/light body.
- 2 Although dry-type use only practically free of burrs/burns and supports the precision cutting of a wide range of materials from noble metals through to stainless steel and tungsten materials etc.
- 3 Equipped with NASTON GOLD (M M-1).

# Standard Specifications

	S-5
Maximum cutting capacity	o□pipe 5mm, ●∎solid bar 3mm
Spindle motor	AC100V·single phase·150W
Spindle revolutions per minute	5300rpm (50Hz) /6400rpm (60Hz)
Size of cutting wheel	φ90 x 0.5 x 10.0mm (O.D. x T x I.D.)
Dimensions (W x L x H)	260mm x 240mm x 230mm
Machine weight	9.5kg
Accessories	Rod spanner, tray, spindle table stopper, standard cutting wheel (MM-1), and single head wrench



<Cut Material> Ultra-hard alloys, tungsten, hardened/carbon fiber compounds, and rare me

# Cutting Counseling Service

TO: HEIWA TECHNICA, FINE CUT SALES

If you have any inquires, please feel free to contact us! Please copy this page and fill up following:

Name	
Company name	
Department	
Address	
Country	
TEL: FAX:	へいわ工房 
e-mail:	
<ul> <li>Please select as below:</li> <li>Send your products catalogue</li> <li>Select a suitable cutting machine</li> <li>Select a suitable cutting wheel</li> <li>Would like to see demonstration</li> <li>Free test-cutting my work piece and provide test-cutting data</li> <li>Paid test-cutting my work piece and provide test-cutting data</li> <li>Any other requests</li> <li>Please inform us current cutting method (→□New)</li> <li>Purpose of cutting</li> <li>QC, Checking, study</li> <li>Production</li> <li>QTY</li> </ul>	Work piece, conditions  Material  Size  Precision  Machine, model name  Current cutting wheel  Process condition
Please write your concerns as bellows:	